



# TEST REPORT

Test Report # 18H-009336(A1) Date of Report Issue: January 2, 2019  
 Date of Sample Received: November 30, 2018 Pages: Page 1 of 18

## CLIENT INFORMATION:

Company: Imagen Brands  
 Recipient: Carissa Roepke  
 Recipient Email: CarissaR@imagenbrands.com



## SAMPLE INFORMATION:

Description:	Viking Can Cooler	Purchase Order Number:	-
Assortment:	Stainless Steel/ Copper, Black	Toy Co./Agency:	-
SKU/style No.:	CDKW021_SS, CDKW001-CCI-BK/ CKITS007	Country of Origin:	China
Factory/Supplier/Vendor:	-	Labeled Age Grade:	-
Country of Distribution:	United States, Canada	Recommended Age Grade:	-
Quantity Submitted:	8 pcs	Tested Age Grade:	-
Testing Period:	12/18/2018 – 01/02/2019		

## OVERALL RESULT:

**PASS**

Refer to page 2 for test result summary and appropriate notes.

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**TEST RESULTS SUMMARY:**

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	California Proposition 65, Total Lead in Substrate Materials
PASS	California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)
PASS	Model Toxics in Packaging Legislation of the Toxics in Packaging Clearinghouse (TPCH)
PASS	FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers <sup>#</sup>
PASS	Client's Requirement, Bisphenol A <sup>#</sup>
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets <sup>#</sup>
PASS	FDA 21 CFR 177.1520, Polypropylene Homopolymers
PASS	FDA 21 CFR 177.2600, Rubber
PASS	FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers
PASS	19 CFR 134.11, Country of Origin <sup>#</sup>



**DETAILED RESULTS:**

**CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
<b>Conclusion</b>	PASS	---	---	---	---	

*Note:*

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.



**DETAILED RESULTS:**

**California Proposition 65, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
<b>Conclusion</b>	PASS	---	---	---	---	

*Note:*

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

*Remark:*

The specification is quoted from client's requirement.

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**DETAILED RESULTS:****CPSIA Section 101, Total Lead in Substrate Materials**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	2	3	4	5	6	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	<b>100</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7	8	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	---	---	---	<b>100</b>
<b>Conclusion</b>	PASS	PASS	---	---	---	

*Note:*

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**DETAILED RESULTS:****California Proposition 65, Total Lead in Substrate Materials**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	2	3	4	5	6	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	<b>100</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7	8	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	---	---	---	<b>100</b>
<b>Conclusion</b>	PASS	PASS	---	---	---	

**Note:**

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**Remark:**

The specification is quoted from client's requirement.

**DETAILED RESULTS:****California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)**

Test Method: CPSC-CH-C1001-09.3

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	4	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
<b>Conclusion</b>		PASS	PASS	PASS	PASS	

**Note:**

ppm (Parts per million) = mg/kg (Milligrams per kilogram) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 120 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**Remark:**

The specification is quoted from client's requirement.

**DETAILED RESULTS:****California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)**

Test Method: CPSC-CH-C1001-09.3

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	5	6	---	---	Limit (ppm)
Test Item CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Dibutyl phthalate (DBP) 84-74-2	ND	ND	---	---	1000
Benzyl butyl phthalate (BBP) 85-68-7	ND	ND	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP) 117-81-7	ND	ND	---	---	1000
Diisononyl phthalate (DINP) 28553-12-0 68515-48-0	ND	ND	---	---	1000
Diisodecyl phthalate (DIDP) 26761-40-0 68515-49-1	ND	ND	---	---	1000
Di-n-hexyl phthalate (DnHP) 84-75-3	ND	ND	---	---	1000
<b>Conclusion</b>	PASS	PASS	---	---	

**Note:**

ppm (Parts per million) = mg/kg (Milligrams per kilogram) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 120 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**Remark:**

The specification is quoted from client's requirement.



**DETAILED RESULTS:****Model Toxics in Packaging Legislation of the Toxics in Packaging Clearinghouse (TPCH)**

Test Method: CH-HK-WI063

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry,  
Ultraviolet-Visible Spectrophotometry

Specimen No.	9	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Cadmium (Cd)	ND	---	---	---	---	
Chromium VI (Cr VI)	ND	---	---	---	---	
Lead (Pb)	ND	---	---	---	---	
Mercury (Hg)	ND	---	---	---	---	
Sum	ND	---	---	---	---	<b>100</b>
<b>Conclusion</b>	PASS	---	---	---	---	

*Note:*

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Total Chromium is reported for Chromium (VI) unless specified.



**DETAILED RESULTS:**

**FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers**

Test Method: In-House Method<sup>#</sup>

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	7	---	---	---	---	Limit (% m/m)
Test Item	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	
Total Chromium (Cr)	17.6	---	---	---	---	<b>GT 16</b>
<b>Conclusion</b>	PASS	---	---	---	---	

*Note:*

% m/m = Percent by mass

GT = Greater than

*Remark:*

The limit is quoted from ANSI/NSF 51-1997 Section 7.1.2.

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**DETAILED RESULTS:****Client's Requirement, Bisphenol A**Test Method: In-House Method<sup>#</sup>

Analytical Method: Liquid Chromatography with Fluorescence Detection

Specimen No.	3	---	---	---	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	---	---	<b>ND</b>
<b>Conclusion</b>	PASS	---	---	---	

*Note:*

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not Detected (Reporting Limit = 1 ppm)

**DETAILED RESULTS:****FDA 21 CFR 177.1210, Closures with Sealing Gaskets**Test Method: FDA 21 CFR 177.1210<sup>#</sup>

Specimen No.			5	---	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	ND	---	<b>10</b>	<b>50</b>
<b>Conclusion</b>			PASS	---		

*Note:*

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram foodstuff)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

*Remark:*

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

**DETAILED RESULTS:****FDA 21 CFR 177.1520, Polypropylene Homopolymers**

Test Method: FDA 21 CFR 177.1520

Specimen No.			2	---	RL	Limit
Test Item	Temp.	Duration	Result	Result		
Density (g/cc)	NA	NA	0.912	---	NA	0.880 – 0.913
Melting point (°C)	NA	NA	170.4	---	NA	150 – 180
n-Hexane extractive (%)	Reflux	2 hours	1.8	---	0.1	6.4
Xylene extractive (%)	120°C	2 hours or until total dissolved	2.2	---	0.5	9.8
<b>Conclusion</b>			PASS	---		

**Note:**

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% w/w = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

**Remark:**

The specification is quoted from 21 CFR 177.1520 (c) 1.1.



**DETAILED RESULTS:**

**FDA 21 CFR 177.2600, Rubber**

Test Method: FDA 21 CFR 177.2600

Specimen No.			4	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in <sup>2</sup> )	Reflux	First 7 hours	ND	<b>2</b>	<b>20</b>
Distilled water extractive (mg/in <sup>2</sup> )	Reflux	Succeeding 2 hours	ND	<b>0.1</b>	<b>1</b>
<b>Conclusion</b>			PASS		

*Note:*

Temp. = Temperature

mg/in<sup>2</sup> = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

*Remark:*

The specification is quoted from 21 CFR 177.2600.

From Client's information, rubber article was intended for repeated use in contact with aqueous food only, therefore n-hexane extractive was not conducted.

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**DETAILED RESULTS:****FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers**

Test Method: FDA 21 CFR 180.22 and 181.32

Analytical Method: Headspace-Gas Chromatography with Mass Spectrometry

Acrylonitrile Monomers:

Specimen No.			3	RL	Limit
Test Simulant	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in <sup>2</sup> )	120°F	2 hours	ND	<b>0.001</b>	<b>0.003</b>
3% Acetic acid extractive (mg/in <sup>2</sup> )	120°F	2 hours	ND	<b>0.001</b>	<b>0.003</b>
<b>Conclusion</b>			PASS		

*Note:*

Temp. = Temperature

°F = Degree Fahrenheit

mg/in<sup>2</sup> = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

*Remark:*

The specification is quoted from 21 CFR 181.32 (b) (3).

**DETAILED RESULTS:****19 CFR 134.11, Country of Origin#**

Test	Observation	Conclusion
Country of Origin	Present on product	PASS



**SPECIMEN DESCRIPTION:**

Specimen No.	Specimen Description	Location
1	Brown coating	On body
2	Black plastic (PP-homo)	Rim
3	Transparent black plastic (AS)	Lid
4	Black soft plastic (TPR)	Rubber rim
5	Translucent soft plastic (Silicone)	Gasket
6	Black foam with adhesive	Bottom pad
7	Bright silvery metal (304)	Inner wall
8	Dull silvery metal (201)	Outer wall
9	Black printed white paper with adhesive	Sticker



**SAMPLE PHOTO:**



-End Report-