

TEST REPORT

Test Report #	21H-001805(A1)	Date of Report Issue:	April 29, 2021
Date of Sample Received:	March 26, 2021	Pages:	Page 1 of 25

CLIENT INFORMATION:

Company:	Imagen Brands
Recipient:	Carissa Roepke
Recipient Email:	CarissaR@imagenbrands.com



SAMPLE INFORMATION:

Description:	30 oz Viking Nova Tumbler 12oz Sipper Wine Tumbler	Purchase Order Number:	MP21923, DP37384
Assortment:	White, Black, Burgundy, Royal Blue, Mint Green	Toy Co./Agency:	-
SKU/style No.:	CDKW039WH, CDKW039BK, CDKW039BY, CDKW039RY, CDKW024WH, CDKW024BY, CDKW024BK, CDKW024RY, CDKW024MG / CDKW039, CDKW024		
Factory/Supplier/Vendor:	NJP21923	Country of Origin:	China
Country of Distribution:	United States, Canada	Labeled Age Grade:	-
Quantity Submitted:	1 pc per style + 1 lot Parts	Recommended Age Grade:	-
Testing Period:	03/31/2021 – 04/07/2021 04/15/2021 – 04/19/2021 04/27/2021 – 04/29/2021	Tested Age Grade:	-

OVERALL RESULT:

 **PASS**

Refer to page 2 for test result summary and appropriate notes.
QIMA Testing (HK) Limited



Loska Yeung Lok Ka
Assistant Manager, Chemical Laboratory

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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	California Proposition 65, Total Lead in Metal / Plastic / Textile
PASS	California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)
PASS	16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)
PASS	Client’s Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)
PASS	FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers [#]
PASS	California Proposition 65, Bisphenol A content ^{#φ}
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets [#]
PASS	FDA 21 CFR 177.2420, Polyester Resins, Cross-Linked [#]
PASS	FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

PRELIMINARY

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DETAILED RESULTS:

CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	6	7	8	9	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	---	90
Conclusion	PASS	PASS	PASS	PASS	---	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected (Reporting Limit = 20 ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

PRELIMINARY

DETAILED RESULTS:

California Proposition 65, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	6	7	8	9	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	---	90
Conclusion	PASS	PASS	PASS	PASS	---	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected (Reporting Limit = 20 ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

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DETAILED RESULTS:

CPSIA Section 101, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	10	11	12	13	15	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	16	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	100
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

PRELIMINARY

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DETAILED RESULTS:

California Proposition 65, Total Lead in Metal / Plastic / Textile

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	10	11	12	13	15	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	16	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	100
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

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PRELIMINARY

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		5	6	7	8	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
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DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		9	10	11	12	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	13	---	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	---	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	---	---	---	1000
Conclusion		PASS	---	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 300 mg/kg)

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DETAILED RESULTS:

16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		5	6	7	8	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 300 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		9	10	11	12	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 300 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	13	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	---	---	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	---	---	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	---	---	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	---	---	1000
Conclusion	PASS	---	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

Client's Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
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DETAILED RESULTS:

Client's Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		5	6	7	8	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Client's Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		9	10	11	12	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
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DETAILED RESULTS:

Client's Requirement, Phthalate Content (DBP, BBP, DEHP, DnOP, DINP, DIDP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	13	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	1000
Conclusion		PASS	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

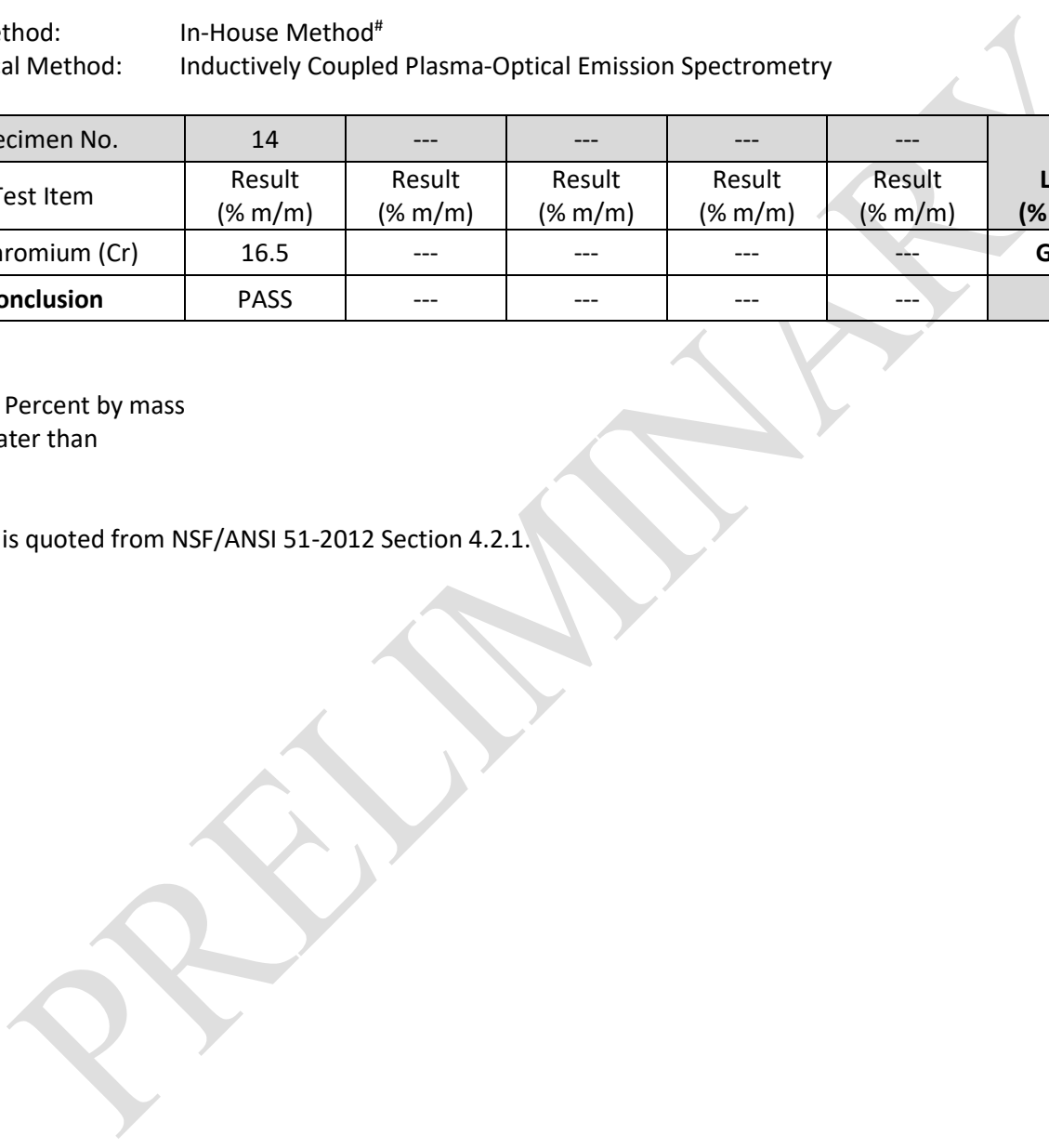
FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers

Test Method: In-House Method[#]
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	14	---	---	---	---	Limit (% m/m)
Test Item	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	
Total Chromium (Cr)	16.5	---	---	---	---	GT 16
Conclusion	PASS	---	---	---	---	

Note:
 % m/m = Percent by mass
 GT = Greater than

Remark:
 The limit is quoted from NSF/ANSI 51-2012 Section 4.2.1.



DETAILED RESULTS:

California Proposition 65, Bisphenol A content

Test Method: In-House Method^{#φ}

Analytical Method: Liquid Chromatography with Mass Spectrometry Mass Spectrometry

Specimen No.		1	2	3	4	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	3
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		5	6	7	8	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	3
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		9	10	11	12	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	3
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		13	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Bisphenol A (BPA)	80-05-7	ND	---	---	---	3
Conclusion		PASS	---	---	---	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million)

LT = Less than

ND = Not Detected (Reporting Limit = 1 mg/kg)

Remark:

The specification is quoted from client's requirement.

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets

Test Method: FDA 21 CFR 177.1210#

Specimen No.			12	13	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	ND	ND	10	50
Conclusion			PASS	PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram foodstuff)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

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DETAILED RESULTS:

FDA 21 CFR 177.2420, Polyester Resins, Cross-Linked

Test Method: FDA 21 CFR 177.2420[#]

Specimen No.			10	---	RL (mg/in ²)	Limit (mg/in ²)
Test Item	Test Condition		Result (mg/in ²)	Result (mg/in ²)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100 ^o F	0.014	---	0.01	0.1
Conclusion			PASS	---		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.2420 (c).

PRELIMINARY

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DETAILED RESULTS:

FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

Test Method: FDA 21 CFR 180.22 and 181.32
 Analytical Method: Headspace-Gas Chromatography with Mass Spectrometry

Acrylonitrile Monomers:

Specimen No.			11	RL	Limit
Test Simulant	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

Temp. = Temperature
 °F = Degree Fahrenheit
 mg/in² = Milligrams per square inch
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 181.32 (b) (3).

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Red coating	On body (30 oz Viking Nova Tumbler – Red style)
2	Blue coating	On body (30 oz Viking Nova Tumbler – Blue style)
3	Black coating	On body (30 oz Viking Nova Tumbler – Black style)
4	White coating	On body (30 oz Viking Nova Tumbler – White style)
5	Dull red coating	On body (12oz Sipper Wine Tumbler – Red style)
6	Dull blue coating	On body (12oz Sipper Wine Tumbler – Blue style)
7	Green coating	On body (12oz Sipper Wine Tumbler – Mint style)
8	Dull black coating	On body (12oz Sipper Wine Tumbler – Black style)
9	Dull white coating	On body (12oz Sipper Wine Tumbler – White style)
10	Clear plastic (Polyester)	Spinner (all 30 oz Viking Nova Tumbler styles)
11	Transparent plastic (AS)	Lid (all styles)
12	Translucent soft plastic	Gasket (all 12oz Sipper Wine Tumbler styles)
13	Dull translucent soft plastic	Gasket (all 30 oz Viking Nova Tumbler styles)
14	Silvery metal (SS304)	Inner wall (all styles)
15	Silvery metal (SS304)	Inner wall (all styles); Outer wall (all 30 oz Viking Nova Tumbler styles)
16	Dull silvery metal (SS201)	Outer wall (all 12oz Sipper Wine Tumbler styles)

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SAMPLE PHOTO:



-End Report-

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